



ST&L



OUR SERVICES

2025-26 | Brochure of Services

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ABOUT US

Who We Are

ST&L is a specialist consultancy in machinery safety and regulatory compliance, with over 25 years of experience helping clients across industries protect their people, assets and operations. Supporting successful businesses since 1998.

What We Do

- **PUWER & Machinery Safety** - Comprehensive PUWER inspections and machinery safety assessments that keep your equipment safe, compliant, and efficient — powered by our MSAT® assessment software for clear, actionable results.
- **Correctives and Remedials:** We don't just identify issues — we fix them. From guarding and interlocks to full safety control upgrades, our engineering team designs and installs bespoke solutions that make machines safe without slowing production.
- **CE / UKCA Marking Facilitation:** We simplify compliance. Our experts guide you through every step of the CE and UKCA marking process, ensuring full conformity with all relevant directives and standards — efficiently and transparently.
- **Training & Education:** Empower your team with practical, City & Guilds-accredited training. From PUWER to CE marking, our courses build lasting competence and confidence in machinery safety.



OUR CLIENTS

Industries We Serve

For more than two decades, ST&L has worked across almost every major industrial sector — from global food brands to cutting-edge pharmaceutical firms. Our expertise spans a wide range of industries, including:

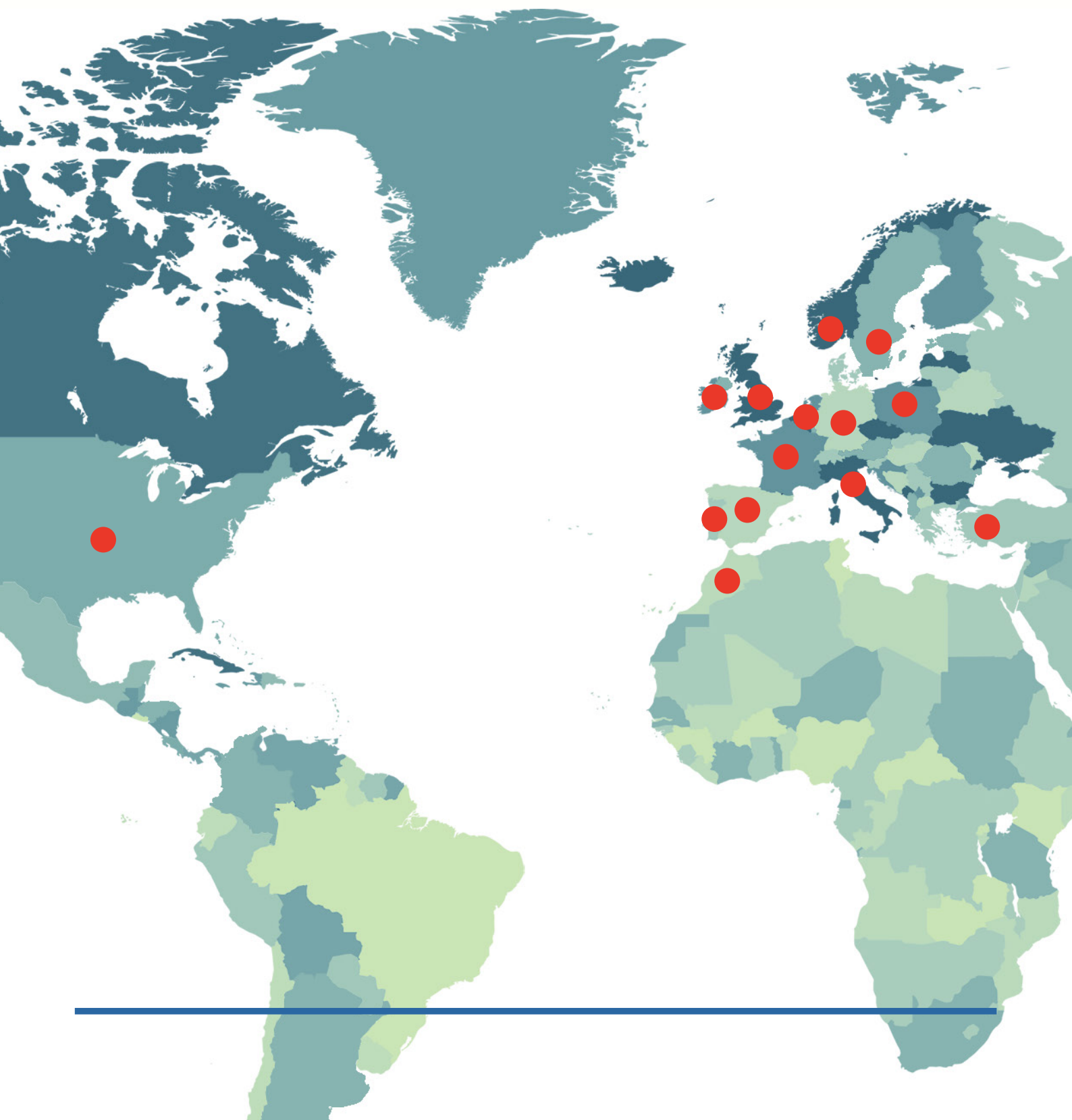
- **Soft Drinks** – Coca-Cola, PepsiCo, Britvic, Copella, Refresco Gerber
- **Brewing & Distilling** – Aspall Cider, Greene King, Shepherd Neame
- **Food Production** – AB Mauri, AM Fresh, Cranswick, Vitacress, Weetabix, Premier Foods, British Sugar, Ornuva Foods, Unilever, Tate & Lyle, Nestlé UK, Warburtons
- **Pet Food Manufacturing** – Butchers Petcare, Nestlé Purina, Burgess Petcare
- **Paints & Chemicals** – Johnson Matthey, PPG Industries, AkzoNobel, Siniat (Etex), Autoglym, British Gypsum, Jeyes Group



- **Pharmaceuticals & Medical Devices** – GlaxoSmithKline, Advanced Medical Solutions, Central Pharma, Waymade, Intersurgical
- **Safety Components & Automation** – ABB, Fortress Interlocks, Leuze, Routeco, Siemens, Sick, Omron, Smart Scan
- **Machinery Manufacturing & Packaging** – Acmi, Brewpack, Tetra Pak, Heuft, Krones, KHS, Sidel, JCS Hi-Torque, Sonic Air Systems, Bradley Smart, Cermex, Kensal, Yargus
- **Other Sectors** – Universities (Sheffield, Cardiff, Edinburgh, Wolverhampton), Kimberly-Clark, De La Rue, Rolls-Royce, Thule, Trend Marine, Port of Felixstowe, TMD Friction, Kingspan, and many more.

GLOBAL SAFETY

We operate in over 25 Countries, to service our 260+ Clients, with our knowledge and expertise machinery safety has no borders



MACHINERY SAFETY ASSESSMENTS

Keeping your people safe and your business compliant starts with understanding your machinery.

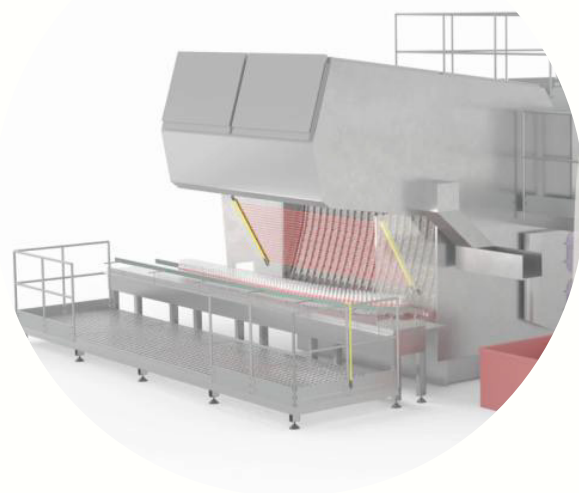
ST&L's Machinery Safety Assessments are carried out by qualified machinery safety assessors who combine decades of field experience with a deep understanding of PUWER, UWED and the Machinery Directive.



We assess every aspect of your equipment — from physical guarding and interlocks to control systems, emergency stops, and operating procedures. Using our in-house MSAT software, we provide clear, evidence-based reports that highlight compliance gaps, assign risk levels, and recommend practical solutions.

Our Assessments include:

- PUWER inspections and compliance reports
- Functional safety and control system validation
- Guarding and interlock reviews
- Corporate or group standard compliance audits
- Harmonised European standards gap analysis



Our goal is simple:

To make compliance achievable and maintainable, with minimal disruption to your production schedule.

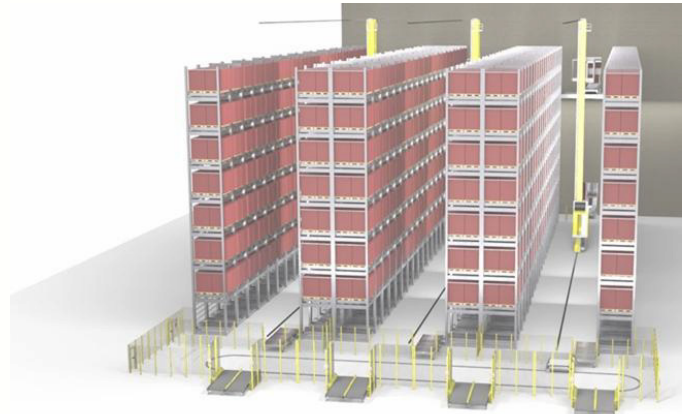
CORRECTIVES AND REMEDIALS

Once potential issues are identified, we don't just hand over a report — we help you fix them.

ST&L provides end-to-end corrective and remedial solutions, ensuring that every modification meets the required safety standards while maintaining machine performance and efficiency.

Our multi-disciplinary team can design, install, and commission bespoke safety systems including:

- Guarding and access control
- Light curtains, laser scanners, and safety devices (ESPEs)
- Inter-aisle and zone separation systems
- Safety-related parts of control systems (SRP/CS)
- Validation and sign-off to relevant standards



With a turnkey approach, we take responsibility from concept to completion — including testing, validation, and documentation. Every solution is tailored to your site and workflow, ensuring the safest and most efficient outcome.

CE/UKCA MARKING FACILITATION

Navigating machinery compliance under UKCA and CE marking requirements can be complex — but ST&L makes it straightforward.

We guide manufacturers, integrators, and end users through every stage of the conformity process.

Our CE/UKCA Facilitation Service includes:

- Identifying applicable directives, standards, and EHSRs
- Conducting EN 12100 risk assessments
- Reviewing and assembling technical files
- Performing conformity evaluations to Machinery Directive 2006/42/EC Annex I
- Managing post-remedial reviews and sign-off



Unbeatable Support

Whether you're building new machinery, importing from overseas, or modifying existing equipment, our consultants ensure every element meets the correct legal and safety obligations. We simplify the technical process — so you can focus on production, not paperwork.

TRAINING AND EDUCATION

Compliance is only sustainable when your team understands the “why” behind safety. That’s why ST&L delivers **City & Guilds-accredited** training designed to build competence and confidence at every level of your organisation.

Our courses

ST&L Advanced Programme in PUWER Safety Inspections

Accredited by City & Guilds

This advanced programme provides in-depth knowledge of PUWER regulations, risk assessment methodology, and machinery inspection standards.



ST&L Executive Programme in the CE Marking Process

Accredited by City & Guilds

The Executive Programme demystifies the CE marking process, guiding participants through essential health and safety requirements (EHSRs), technical file preparation, and conformity assessment

ST&L 1-Day PUWER Awareness Programme

Now also available online

This one-day course helps supervisors, operators, and engineers understand their responsibilities and identify key compliance requirements.

ST&L 1-Day CE Marking Awareness Programme

A concise yet practical overview of the CE marking process, this one-day course explains what CE marking means, when it applies, and how to ensure compliance.

MSAT®

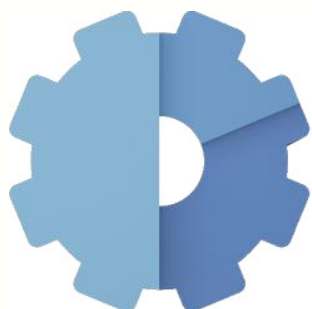
THE MACHINERY SAFETY ASSESSMENT TOOL

A Smarter Way to Manage Machinery Compliance

Developed in-house by ST&L's engineering team, MSAT is a powerful digital platform designed to make machinery safety assessments faster, clearer, and more consistent. It brings together over two decades of inspection experience into one intelligent system that helps both our consultants and our clients manage compliance with confidence.

Key Features

- **Comprehensive Database** – MSAT includes nearly **1,000 common machinery safety “snags”**, referencing relevant Directives, Regulations, and Harmonised Standards for each item.
- **Usable Reports** – Generates clear, accessible **Excel reports**, including PUWER, EHSR, and company-specific criteria.
- **Integrated Risk Analysis** – Automates scoring and prioritisation, helping you see **where the highest risks lie** and what actions to take first.
- **Traceable Evidence** – Every assessment point links to the applicable legislation or standard, providing a **fully auditable compliance record**.
- **Client-Friendly Output** – Reports are designed for readability, ensuring everyone from site engineers to directors can **interpret results quickly** and act with confidence.



MSAT

OTHER SERVICES

Our services don't just end there, we also offer:



Bespoke Authoring of Corporate Standards

We help global organisations — like **Coca-Cola** — develop and update their machinery safety standards to align with evolving legislation and best practice. Our engineers translate complex requirements into clear, practical corporate guidance.



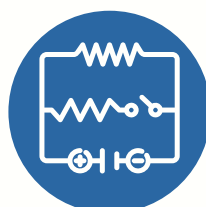
Tailored Consultancy

Every site and process is different. Our bespoke consultancy service gives you expert, hands-on support — from machinery safety strategy and gap analysis to policy implementation and audit preparation.



Tailored Training Programmes

When off-the-shelf courses don't fit, we design custom training built around your people, equipment, and safety culture. Each programme is practical, engaging, and aligned with your organisation's real-world needs.



Safety System Validation

We provide independent validation of new or modified safety systems — including control circuits, interlocks, and functional safety devices — to ensure performance, reliability, and full compliance with standards.

**ST&L**

GET IN TOUCH TODAY



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